

TECHNICAL SPECIFICATIONS

JIS 10K

Flanged Ball Valves Sizes 1" - 6" (Series 410, 1"-4")
Series 300, 310, 410, 500XP, 610XP



1. SCOPE

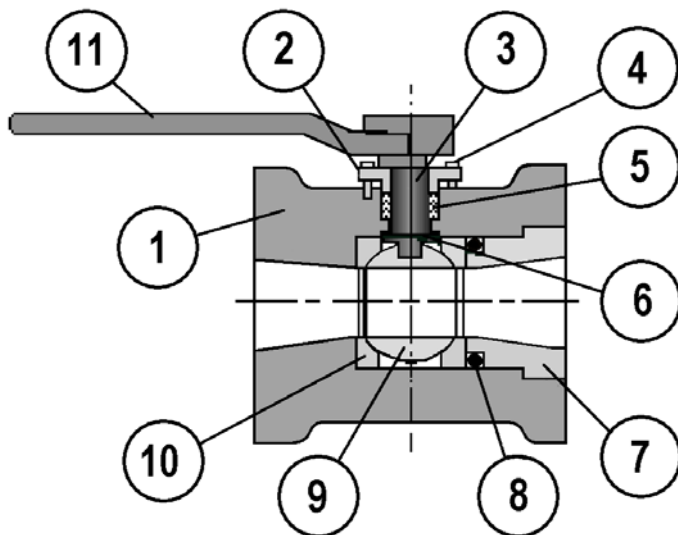
Ball valves for corrosive chemical service used in construction of pressurized piping systems requiring JIS flange connections.

2. SERVICE RATING

Temperature rating from -50 to 300° F as shown on pressure/temperature chart on the reverse side. See Catalog 1000 for temperature limits for specific chemicals.

3. MATERIALS OF CONSTRUCTION

- (1) **Body:** Compression molded thermoset (300, 310, 500XP, 610XP) and Engineered Theroplastic Resin (410)
- (2) **Gland:** Hastelloy-C with integral locking plate.
- (3) **Stem:** Hastelloy-C metal insert with molded composite on all wetted surfaces.
- (4) **Gland Bolts:** Hastelloy-C
- (5) **Stem Packing:** PTFE V-Rings.
- (6) **Thrust Washer:** Glass and carbon-filled PTFE
- (7) **Insert:** Same material as body
- (8) **Seals:** PTFE-coated Viton O-ring.
- (9) **Ball:** Same material as body (except 300 GR/VE ball used in 310 and 300 body)
- (10) **Seats:** Virgin PTFE. Glass-filled and cavity-filler seats available.
- (11) **Handle:** PPA-FRP (1"-4"). Stainless Steel handle adapter (6"). All handles have locking provision.



4. DESIGN

- Valves shall be flanged and conform to the face-to-face dimensions of ANSI/ASME B16.10.
- Valve shall have integral 4-bolt mounting pads and threaded holes for actuator mounting.
- Stems shall be blowout proof.
- Valves shall have a regular port with ball dimensions as shown on Page 2.
- Flanges shall be flat-faced with serrated finish to allow installation in metallic, lined metal, FRP, and thermoplastic piping systems.
- Flange bolt sizes and spacing shall conform to JIS 10K
- Disassembly, maintenance and replacement of any parts shall not require machining or bonding.
- Ball and stem strength shall be sufficient to operate with abrasive particles filling the cavity.

5. QUALITY ASSURANCE

- The Manufacturer's facility shall be certified to ISO 9001 or equivalent. The Manufacturer shall be certified to the European Pressure Equipment Directive (PED) and the "CE" mark shall be affixed to each valve label.
- Each valve shall be hydrostatically shell tested at no less than 1.43x its rated cold working pressure for 3 minutes.
- Each valve shall be seat tested with air at 20 and 80 psig. The seat test pressure shall be applied successively to each end of the closed valve with the other end open to the atmosphere. No visible leakage shall be permitted for the duration of the tests.

6. PACKING AND SHIPPING

Valves shall be shipped in a closed position with both ends capped to exclude dirt and properly boxed to avoid damage. Each valve shall be marked with the manufacturer, valve size, model, serial number, and valve component designations.

7. AVAILABILITY

Valves meeting this specification are available from:

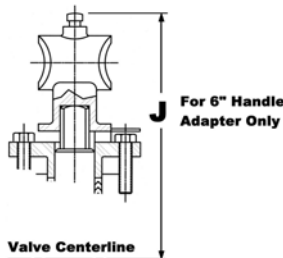
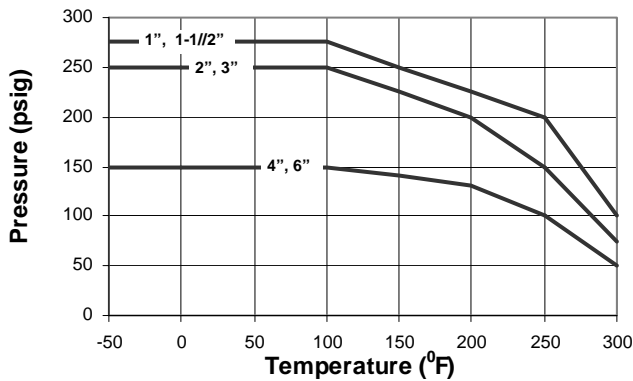
Nil-Cor®, LLC
4855 Broadmoor Ave.
Kentwood, MI 49512
P: 616-554-3100
F: 616-554-5623
www.nilcor.com

Flanged Ball Valve Dimensions And Technical Specifications JIS 10K

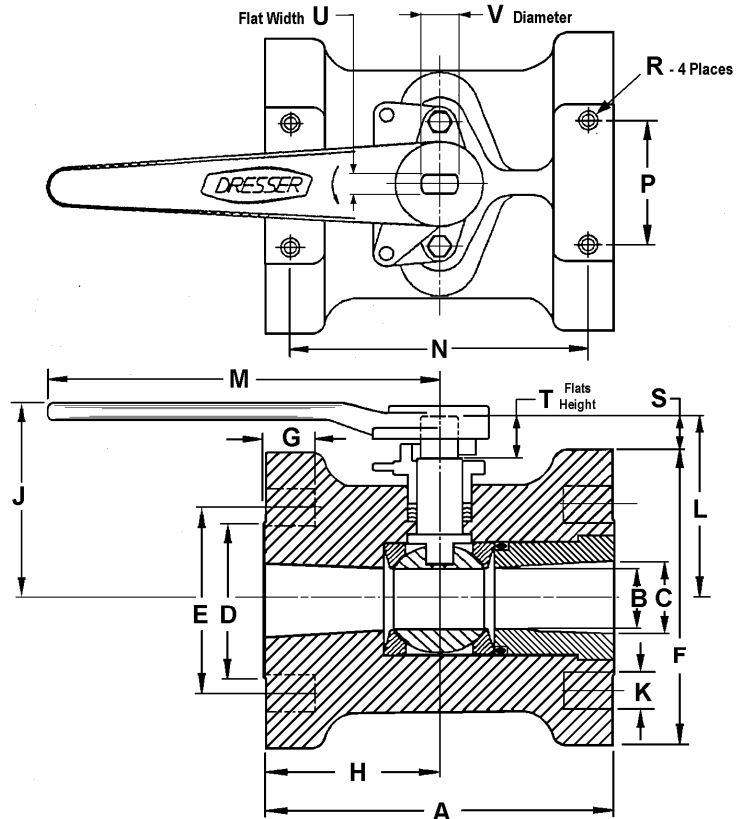
All Dimensions are in inches unless otherwise noted.



Pressure/Temperature Rating



Note: Use 18" length of 1" sched. 40 pipe with 6" handle adapter



DIMENSIONS

SIZE	A	B	C	D	E*	F	G	H	J	K	K (QTY)	L	M
1"	5.00	.88	1.00	2.25	3.543	4.25	.88	2.50	3.08	.748	4	2.77	6.25
1-1/2"	6.50	1.25	1.50	3.00	4.134	5.00	1.00	3.25	3.73	.748	4	3.55	6.25
2"	7.00	1.50	2.00	3.66	4.724	6.00	1.00	3.50	4.18	.748	4	3.96	9.00
3"	8.00	2.31	3.00	5.00	5.906	7.50	1.36	4.00	5.58	.748	4	5.42	9.00
4"	9.00	3.00	4.00	6.19	6.890	9.00	1.50	4.50	7.05	.748	8	6.50	11.44
6"	10.50	4.50	6.00	8.50	9.449	11.00	1.63	5.25	10.51	.906	8	7.91	*

- Flange bolt holes notched on sizes 1" (25 mm) and 1-1/2" (38 mm) rather than drilled due to larger bolts and BC for JIS standard compared to ANSI 150).

Actuation Mounting Dimensions								Actuation Torque (in-lbs.)			Flow Coeff.	Weight
Valve Size	N	P	R x (deep ¹)	S	T	+0.000-.010 U	+0.000-.010 V	Valve Running Torque ⁽²⁾	Breakaway Torque ⁽³⁾			
									0-100 psi	100-275 psi	Max. Cv	(lbs.)
1	4.18	1.75	5/16 - 18 x 1/2	0.64	0.50	0.375	0.500	90	140	160	75	3
1-1/2	5.62	1.75	5/16 - 18 x 1/2	1.05	0.70	0.375	0.500	125	190	230	115	6
2	6.18	2.25	5/16 - 18 x 5/8	0.96	0.75	0.375	0.625	150	230	270	135	8
3	7.12	3.50	3/8 - 16 x 3/4	1.67	0.75	0.500	0.875	370	570	680	350	14
4	8.00	4.00	7/16 - 14 x 7/8	2.00	1.13	0.750	1.000	680	1040	1250	540	23
6	9.00	5.25	7/16 - 14 x 1-1/8	2.41	1.13	0.750	1.000	1400	2100	2400	1240	40

1. Minimum thread engagement required to develop design joint strength on the actuator mounting pad (composite valve body).
2. Flowing fluid, ball in motion between 0 and 90 deg.
3. Maximum breakaway torque for clean liquid service.